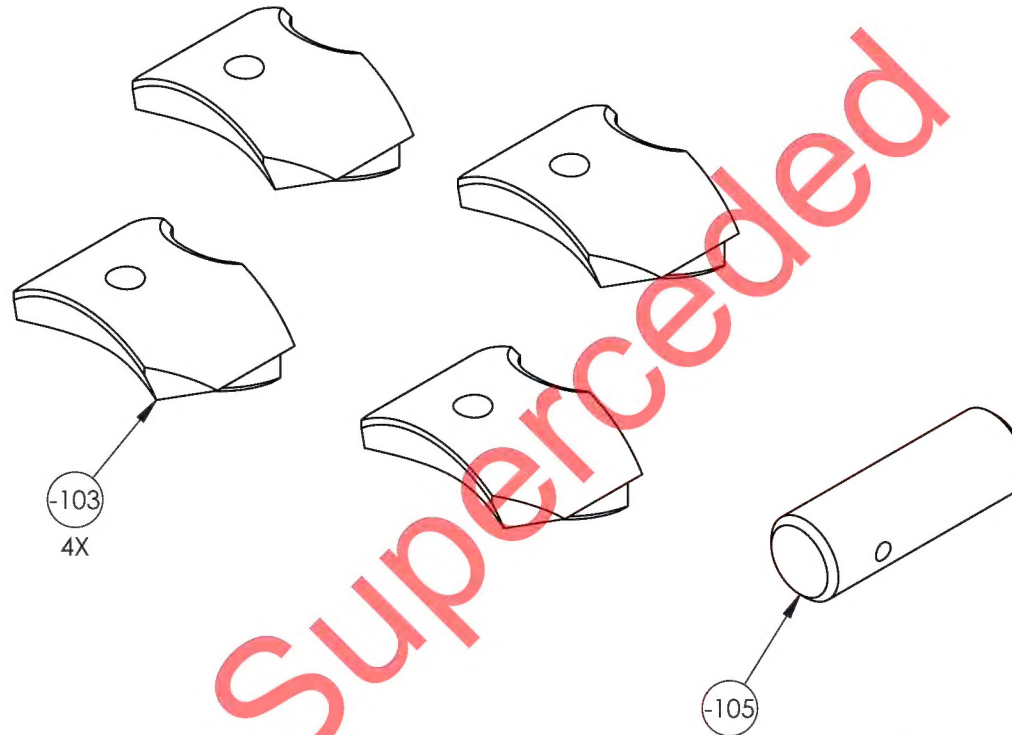


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0089	-103 AND -105 CH'D MATERIAL WAS 4140 Q&T IS 17-4 PH.	5/14/2015	RJC	JAG

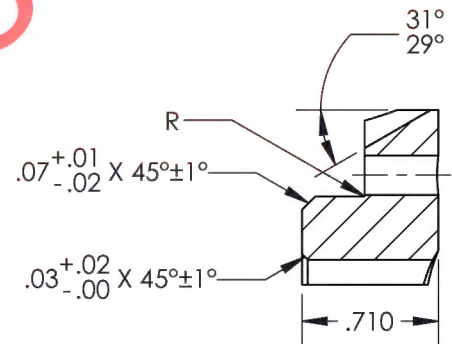
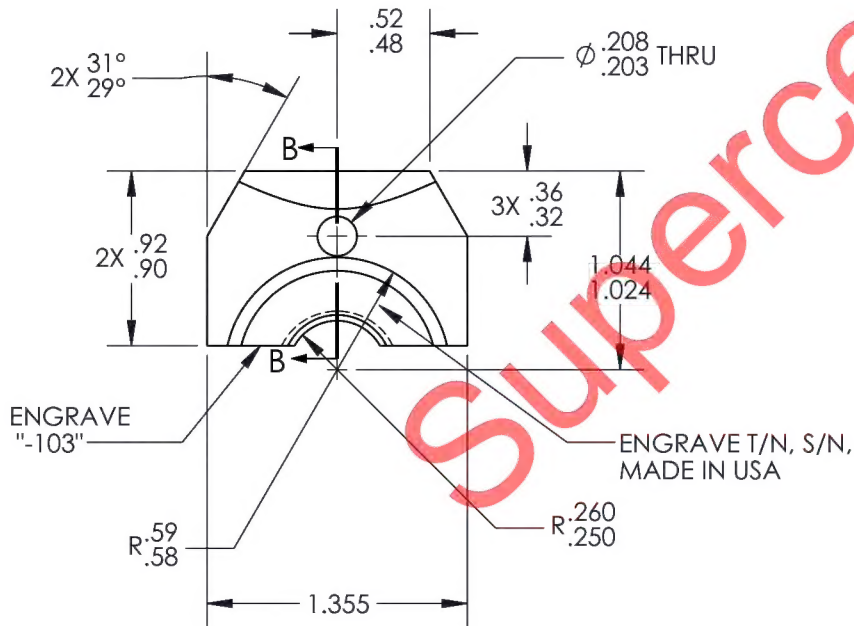
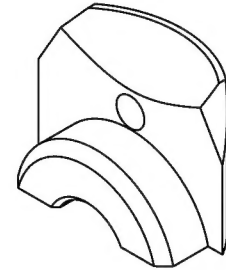
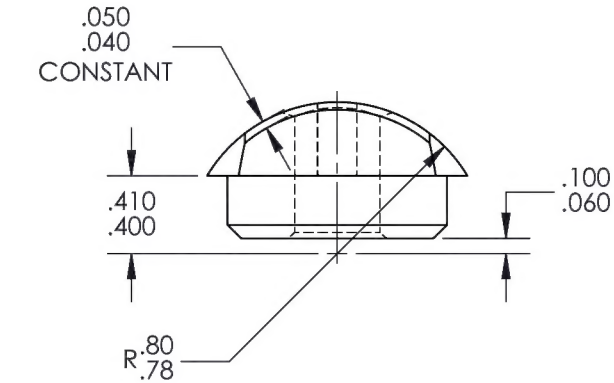


DART AEROSPACE	
TITLE TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING	
DWG NO. RB T101750-101	REV 1
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010	HEAT
.XX ± .03	TREAT
.X ± .1	FINISH
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL
SCALE 1:1	DATE 7/22/2009
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-103	4	INSERT	17-4PH H1075		2
			-105	1	PIN	17-4PH H1075		3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0089	-103 CH'D MATERIAL WAS 4140 Q&T IS 17-4 PH.	5/14/2015	RJC
				JAG



SECTION B-B

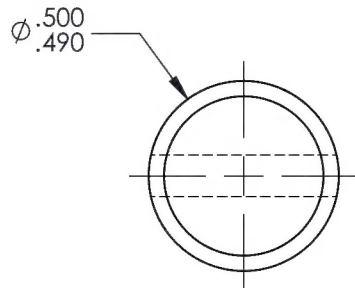
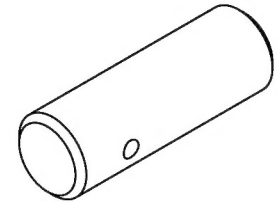
-103

INSERT

DART AEROSPACE	
TITLE TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING	
DWG NO. RB T101750-103	REV 1
MAT'L 17-4PH H1075	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH CAD PLATE SILVER
.X ± .1	SPEC MIL-C-81562F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL
SCALE 1:1	DATE 7/22/2009
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0089	-105 CH'D MATERIAL WAS 4140 Q&T IS 17-4 PH.	5/14/2015	RJC	JAG



2X .04±.01 X 45°±1°

2X CENTERS OK

Ø .116
Ø .106 THRU ALL

63

ENGRAVE "-105"

.40
.34

1.50
1.40

-105

PIN

DART AEROSPACE	
TITLE TOOL SET, REMOVAL & INSTL, T/R FLAPPING BEARING	
DWG NO. RB T101750-105	REV 1
MAT'L 17-4PH H1075	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH CAD PLATE SILVER
.X ± .1	SPEC MIL-C-81562, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL
SCALE 1:1	DATE 7/22/2009
SHEET 3 OF 3	